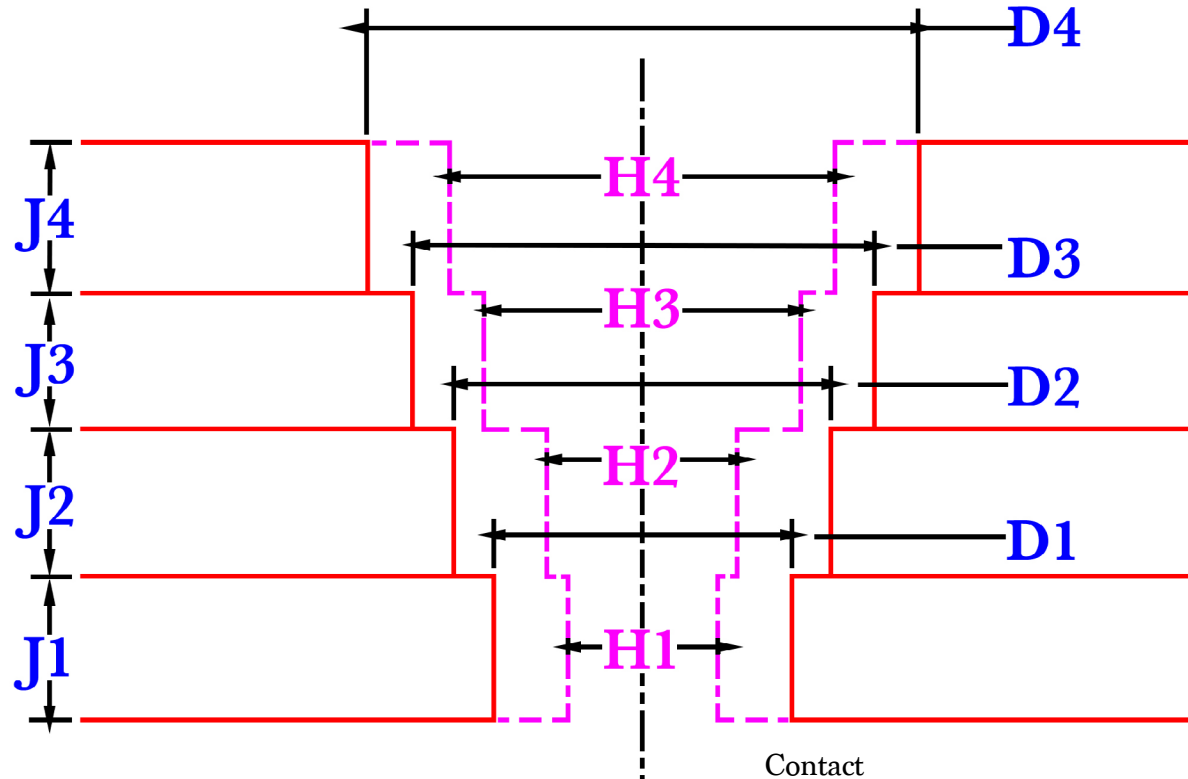




the GAMMONS[®] Hoaglund Company

Stepped Hole

Note:
These templates are
not drawn to scale.



Desired Hole Diameter

J4: Hole 1

J3: Hole 2

J2: Hole 3

J1: Hole 4

Existing Hole - Diameter

H4: Diameter 1

H3: Diameter 2

H2: Diameter 3

H1: Diameter 4

(For H1 pilot hole set H1 equal to I1)

Existing Hole - Depth

D4: Depth 1

D3: Depth 2

D2: Depth 3

D1: Depth 4

(For additional holes, Jx, Hx & Dx)

Straight Shank

Length: Diameter:

of Flats on Shank
(0 through 6)

Or Morse Shank

(0 through 6)

Ream or Pilot:

Hole 1 Hole 2 Hole 3 Hole 4

Material:

Hardness:

Blind Hole:

Through Hole:

Tolerance Needed:

Surface Finish Desired:

Contact

Email Address

Company Name

Phone Number

Comments

Please email or print out
form and fax it to us for
a quotation

Quantity Needed

253 Broad Street, Manchester, CT 06040

sales@gammons.com

Phone: 800.842.9446 | 860.432.0252 | 860.646.4483 Fax