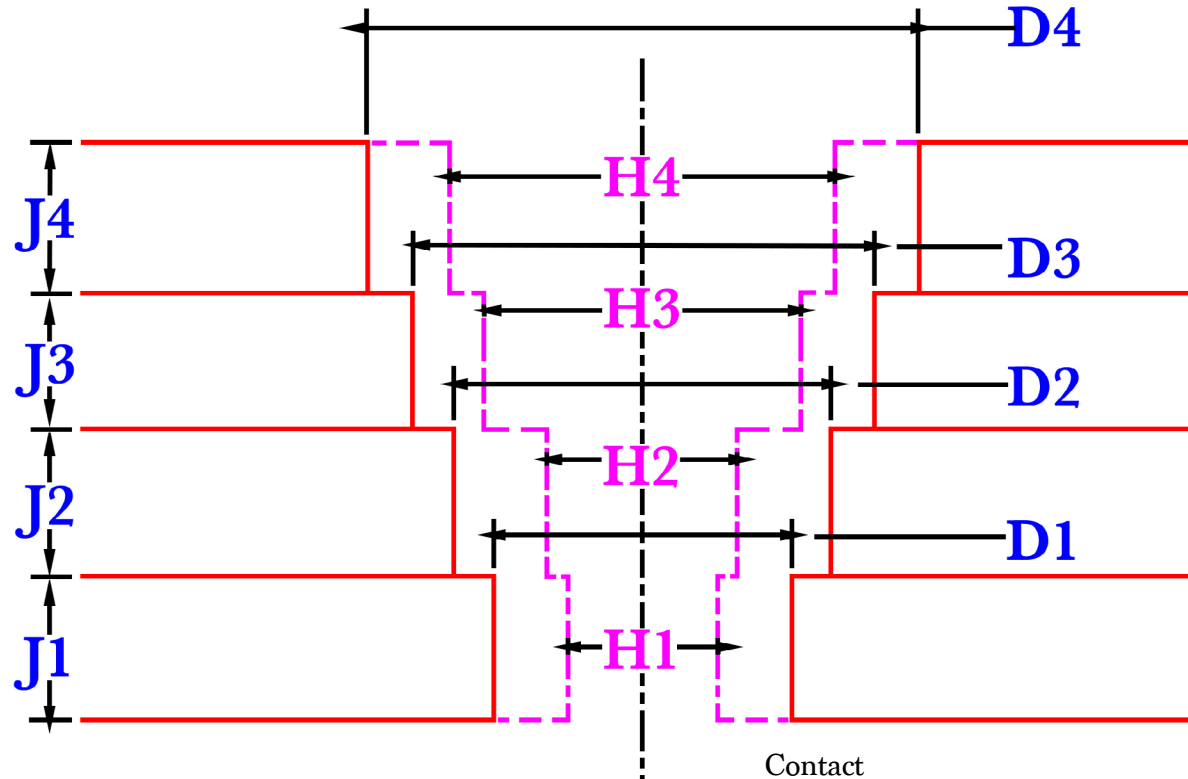




# the GAMMONS<sup>®</sup> Hoaglund Company

## Stepped Hole

Note:  
These templates are  
not drawn to scale.



### Desired Hole Diameter

**J4:** Hole 1

**J3:** Hole 2

**J2:** Hole 3

**J1:** Hole 4

### Existing Hole - Diameter

**H4:** Diameter 1

**H3:** Diameter 2

**H2:** Diameter 3

**H1:** Diameter 4

(For H1 pilot hole set H1 equal to I1)

### Existing Hole - Depth

**D4:** Depth 1

**D3:** Depth 2

**D2:** Depth 3

**D1:** Depth 4

(For additional holes, Jx, Hx & Dx)

### Straight Shank

Length:                  Diameter:

# of Flats on Shank  
(0 through 6)

### Or Morse Shank

(0 through 6)

### Ream or Pilot:

Hole 1          Hole 2          Hole 3          Hole 4

### Material:

### Hardness:

### Blind Hole:

### Through Hole:

### Tolerance Needed:

### Surface Finish Desired:

### Contact

Email Address

Company Name

Phone Number

Comments

Click Submit to send  
us your specs for  
quotation.

Quantity Needed

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