



Holding the Cutting Edge  
for over 100 Years

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### Stock Allowance for Machine Reaming

Reamer Size (Inches)	Reamer Size (Decimal)	Allowance
1/32 – 1/8	.031 – .125	.003 – .006
1/8 – 1/4	.125 – .250	.005 – .009
1/4 – 3/8	.250 – .375	.007 – .012
3/8 – 1/2	.375 – .500	.010 – .015
1/2 – 3/4	.500 – .750	.015 – .031
3/4 – 1	.750 – 1.000	.031