



Holding the Cutting Edge
for over 100 Years

253 Broad Street
Manchester, CT 06040
sales@gammons.com
www.gammons.com

Cutting Fluids – Reaming

Material	Dry	Soluble Oil	Kerosene	Sulfurized Oil	Mineral Oil
Aluminum		✓	✓		
Brass	✓	✓			
Bronze	✓	✓			
Cast Iron	✓				
Low Carbon Steel		✓		✓	
Alloy Steel		✓		✓	
Stainless Steel		✓		✓	