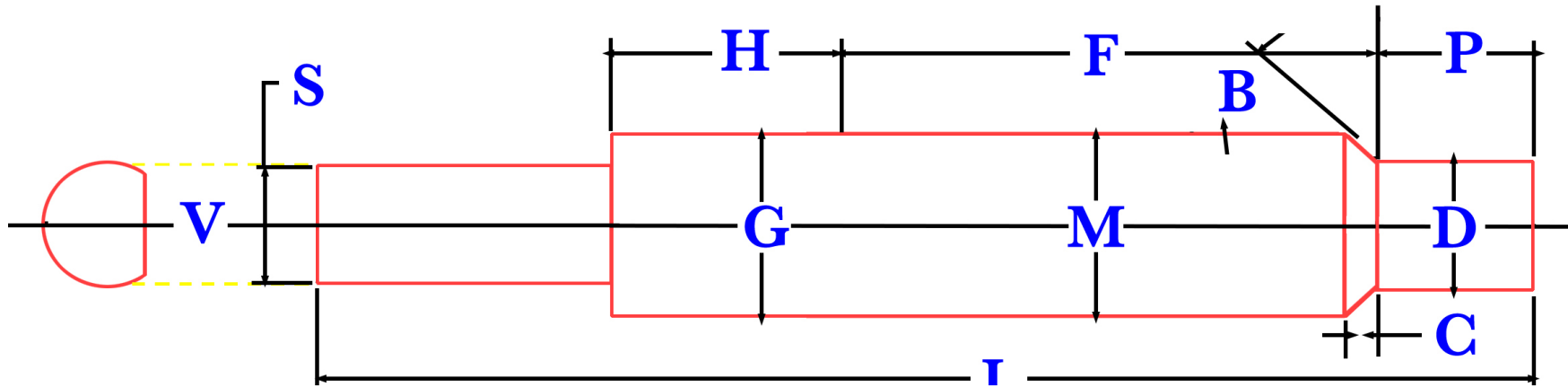




# the GAMMONS<sup>®</sup> Hoaglund Company

## Pilot Reamer, Straight Shank

Note:  
These templates are  
not drawn to scale.



- P:** Pilot Length
- D:** Pilot Diameter
- M:** Major Diameter
- L:** Overall Length
- H:** Back Pilot Length
- G:** Back Pilot Diameter
- F:** Flute Length
- V:** # of Flats on Shank  
(0 through 6)
- C:** End Cut Chamfer Length  
(Same for all steps)
- B:** End Cut Chamfer Angle  
(Standard Angle is 45° unless otherwise specified)
- S:** Shank Diameter

Company Name  
Phone Number  
Contact  
Email Address  
Comments

**Helix:** ✓ one  
Right  
Left  
Straight

**Style:** ✓ one  
Roughing  
Finishing

Please email or print out form  
and fax it to us

Quantity Needed

253 Broad Street, Manchester, CT 06040

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