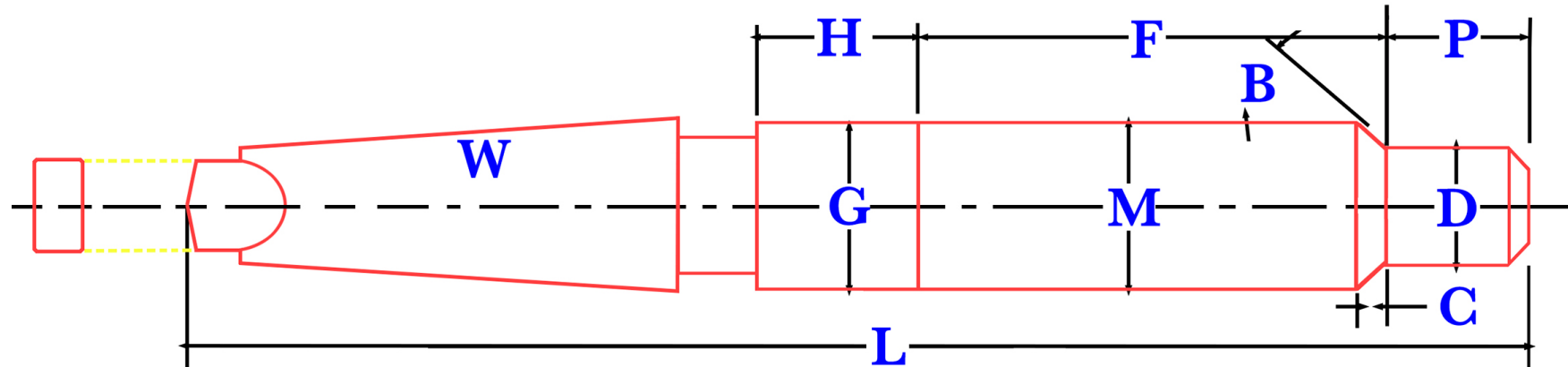




the GAMMONS[®] Hoaglund Company

Pilot Reamer, Morse Taper Shank

Note:
These templates are
not drawn to scale.



P: Pilot Length

D: Pilot Diameter

M: Major Diameter

L: Overall Length

F: Flute Length

H: Back Pilot Length
(Optional)

G: Back Pilot Diameter
(Optional)

C: End Cut Chamfer Length
(Same for all steps)

B: End Cut Chamfer Angle
(Standard Angle is 45° unless otherwise specified)

W: Shank Size (#0 through #6)

Helix: ✓ one

Right

Left

Straight

Style: ✓ one

Roughing

Finishing

Company Name

Phone Number

Comments

Quantity Needed

Contact

Email Address

Please email or print out form
and fax it to us

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