



Originators and Designers of Specialty Reamers and Cutting Tools Since 1918

Stub Screw Machine Reamers Standard Length - Right Hand Spiral with Right Hand Cut



Schedule K2-b STD SSRR

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These abbreviated versions of the chucking reamer are ideal for applications where the holes are shallow. Originally designed for use in screw machines, these tools can be used in a wide variety of machining applications. Pinholes in the shank allow for use in floating holders. GAMMONS® Stub Screw Machine Reamers are available in a wide variety of diameters, cuts and flute spirals. They are also available as semi-finished blanks.

Flute diameters are held to a tolerance of $+.0002"/-.0000"$ unless otherwise requested.

Also furnished as specials with end teeth, steps or pilots. Available in premium high-speed steel or carbide.

All surface treatments available upon request. Return to GAMMONS® for resharpener

Part Number	Blank	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length	Shank Length
SSRR300-4	000	.0301 - .0599	0.50	4	0.125	1.75	1.00
SSRR200-4	00	.0600 - .0660	0.50	4	0.125	1.75	1.00
SSRR000-4	0	.0661 - .0740	0.50	4	0.125	1.75	1.00
SSRR001-4	1	.0741 - .0840	0.50	4	0.125	1.75	1.00
SSRR002-4	2	.0841 - .0960	0.50	4	0.125	1.75	1.00
SSRR003-4	3	.0961 - .1260	0.75	4	0.125	2.00	1.00
SSRR004-4	4	.1261 - .1580	1.00	4	0.250	2.25	1.00
SSRR005-4	5	.1581 - .1880	1.00	4	0.250	2.25	1.00
SSRR006-3	6	.1881 - .2190	1.00	3	0.250	2.25	1.00
SSRR006-4	6	.1881 - .2190	1.00	4	0.250	2.25	1.00
SSRR006-6	6	.1881 - .2190	1.00	6	0.250	2.25	1.00
SSRR007-3	7	.2191 - .2510	1.00	3	0.250	2.25	1.00
SSRR007-4	7	.2191 - .2510	1.00	4	0.250	2.25	1.00
SSRR007-6	7	.2191 - .2510	1.00	6	0.250	2.25	1.00
SSRR008-3	8	.2511 - .2820	1.00	3	0.375	2.25	1.00
SSRR008-4	8	.2511 - .2820	1.00	4	0.375	2.25	1.00
SSRR008-6	8	.2511 - .2820	1.00	6	0.375	2.25	1.00
SSRR009-3	9	.2821 - .3130	1.00	3	0.375	2.25	1.00
SSRR009-4	9	.2821 - .3130	1.00	4	0.375	2.25	1.00
SSRR009-6	9	.2821 - .3130	1.00	6	0.375	2.25	1.00
SSRR010-3	10	.3131 - .3440	1.25	3	0.375	2.50	1.00
SSRR010-4	10	.3131 - .3440	1.25	4	0.375	2.50	1.00
SSRR010-6	10	.3131 - .3440	1.25	6	0.375	2.50	1.00