



Right Hand Helical Chucking Reamers with MTS



Flute High Spiral, Right Hand	Shank Morse Taper
Cut Right Hand	Material High Speed Steel

Schedule G5

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Designed for general purpose machining, right hand spiral chucking reamers work best on blind-hole applications. The high helix design of our chucking reamers reduces chatter and vibration and provides for easier chip removal. Precision design provides for exceptional quality and accuracy in most materials. Ideal for use in lathes, drill presses, milling machines and machining & turning centers.

Chucking reamers are furnished as Right Hand Spiral, Right Hand Cut. Also available in Left Hand Spiral or Straight Flute. Flute Diameters are held to a tolerance of $+.0002''/-0.0000''$ unless otherwise specified.

Helical Chucking Reamers can also be made as specials in extra length, larger diameters, special helix angles, end cutting, with chip breakers or in premium high-speed steel or carbide.

All surface treatments available upon request. Return to GAMMONS® for resharpening

Part Number	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length
CRRM1025	.2345 - .2500	1.500	6	1.000	6.0
CRRM1026	.2501 - .2656	1.500	6	1.000	6.0
CRRM1028	.2657 - .2813	1.500	6	1.000	6.0
CRRM1029	.2814 - .2969	1.500	6	1.000	6.0
CRRM1031	.2970 - .3125	1.500	6	1.000	6.0
CRRM1032	.3126 - .3281	1.500	6	1.000	6.0
CRRM1034	.3282 - .3438	1.500	6	1.000	6.0
CRRM1035	.3439 - .3594	1.750	6	1.000	7.0
CRRM1037	.3595 - .3750	1.750	6	1.000	7.0
CRRM1039	.3751 - .3906	1.750	6	1.000	7.0
CRRM1040	.3907 - .4063	1.750	6	1.000	7.0
CRRM1042	.4064 - .4219	1.750	6	1.000	7.0
CRRM1043	.4220 - .4375	1.750	6	1.000	7.0
CRRM1045	.4376 - .4531	1.750	6	1.000	7.0
CRRM1046	.4532 - .4688	1.750	6	1.000	7.0
CRRM1048	.4689 - .4844	2.000	6	1.000	8.0
CRRM1050	.4845 - .5000	2.000	6	1.000	8.0
CRRM1053	.5001 - .5313	2.000	6	1.000	8.0
CRRM1056	.5314 - .5625	2.000	6	1.000	8.0
CRRM1059	.5636 - .5938	2.000	6	1.000	8.0
CRRM2062	.5939 - .6250	2.250	8	2.000	9.0



Originators and Designers of Specialty Reamers and Cutting Tools Since 1918

Helical Chucking Reamers with Morse Taper Shank



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Part Number	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length
CRRM2065	.6251 - .6563	2.250	8	2.000	9.0
CRRM2068	.6564 - .6875	2.250	8	2.000	9.0
CRRM2071	.6876 - .7188	2.250	8	2.000	9.0
CRRM2075	.7189 - .7500	2.500	8	2.000	9.5
CRRM2078	.7501 - .7813	2.500	8	2.000	9.5
CRRM2081	.7814 - .8125	2.500	8	2.000	9.5
CRRM2084	.8126 - .8438	2.500	8	2.000	9.5
CRRM2087	.8439 - .8750	2.625	8	2.000	10.0
CRRM2090	.8751 - .9063	2.625	8	2.000	10.0
CRRM3093	.9064 - .9375	2.625	8	3.000	10.0
CRRM3096	.9376 - .9688	2.625	8	3.000	10.0
CRRM3100	.9689 - 1.0000	2.750	8	3.000	10.5
CRRM3106	1.0001 - 1.0625	2.750	10	3.000	10.5
CRRM3112	1.0626 - 1.1250	2.875	10	3.000	11.0
CRRM3118	1.1251 - 1.1875	2.875	10	3.000	11.0
CRRM4125	1.1876 - 1.2500	3.000	10	4.000	11.5
CRRM4131	1.2501 - 1.3125	3.000	10	4.000	11.5
CRRM4137	1.3126 - 1.3750	3.250	10	4.000	12.0
CRRM4143	1.3751 - 1.4375	3.250	10	4.000	12.0
CRRM4150	1.4376 - 1.5000	3.500	10	4.000	12.5
CRRM4156	1.5001 - 1.5625	3.500	10	4.000	12.5
CRRM4162	1.5626 - 1.6250	3.750	10	4.000	13.0
CRRM4168	1.6251 - 1.6875	3.750	12	4.000	13.0
CRRM5175	1.6876 - 1.7500	4.000	12	5.000	13.5
CRRM5181	1.7501 - 1.8125	4.000	12	5.000	13.5
CRRM5187	1.8126 - 1.8750	4.250	12	5.000	14.0
CRRM5193	1.8751 - 1.9375	4.250	12	5.000	14.0
CRRM5200	1.9376 - 2.0000	4.250	12	5.000	14.0