



Originators and Designers of Specialty Reamers and Cutting Tools Since 1918

Helical Jarno Taper Reamers with Squared Shank



Flute
High Spiral, Left Hand

Shank
Squared

Cut
Right Hand

Material
High Speed Steel

Taper: .600" TPF (.050" per inch) *Schedule U*

Fast spiral fluted reamers provide the most accurate and best-finished holes. The high helix design allows for the maximum Helical Jarno Taper Reamers are used to finish Jarno Taper sleeves. These sleeves are used to hold cutting tools or holders in the spindles of machines such as drill presses or milling machines.

Also furnished as Specials with special helix angle, extra length, end cutting, with chip breakers or in premium high-speed steel or carbide.

All surface treatments available upon request. Return to GAMMONS® for resharpener

Part Number	Size	Small End Diameter	Large End Diameter	Flute Length	Number of Flutes	Shank Size	Overall Length
JTHQ0001	1	0.100	0.144	0.88	3	0.125	1.75
JTHQ0002	2	0.200	0.269	1.38	6	0.234	2.63
JTHQ0003	3	0.300	0.400	2.00	6	0.375	3.50
JTHQ0004	4	0.400	0.531	2.63	6	0.438	4.38
JTHQ0005	5	0.500	0.659	3.19	6	0.563	5.13
JTHQ0006	6	0.600	0.787	3.75	6	0.688	5.88
JTHQ0007	7	0.700	0.916	4.31	6	0.813	6.63
JTHQ0008	8	0.800	1.044	4.88	8	0.938	7.38
JTHQ0009	9	0.900	1.169	5.38	8	1.063	8.13
JTHQ0010	10	1.000	1.297	5.94	8	1.125	8.88
JTHQ0011	11	1.100	1.422	6.44	8	1.188	9.50
JTHQ0012	12	1.200	1.550	7.00	8	1.313	10.13
JTHQ0013	13	1.300	1.675	7.50	8	1.438	10.75
JTHQ0014	14	1.400	1.800	8.00	8	1.500	11.38
JTHQ0015	15	1.500	1.928	8.56	10	1.625	12.00
JTHQ0016	16	1.600	2.053	9.06	10	1.750	12.63
JTHQ0017	17	1.700	2.181	9.63	12	1.750	13.38
JTHQ0018	18	1.800	2.306	10.13	12	1.875	14.00
JTHQ0019	19	1.900	2.431	10.63	12	2.000	14.63
JTHQ0020	20	2.000	2.556	11.13	12	2.000	15.25
TPHS0012	12	0.842	1.050	10.00	6	1.000	13.00
TPHS0013	13	1.009	1.259	12.00	6	1.000	16.00
TPHS0014	14	1.250	1.541	14.00	6	1.000	18.25
TPHS0015	15	1.500	1.812	15.00	10	1.250	18.25
TPHS0016	16	1.750	2.083	16.00	12	1.500	20.25